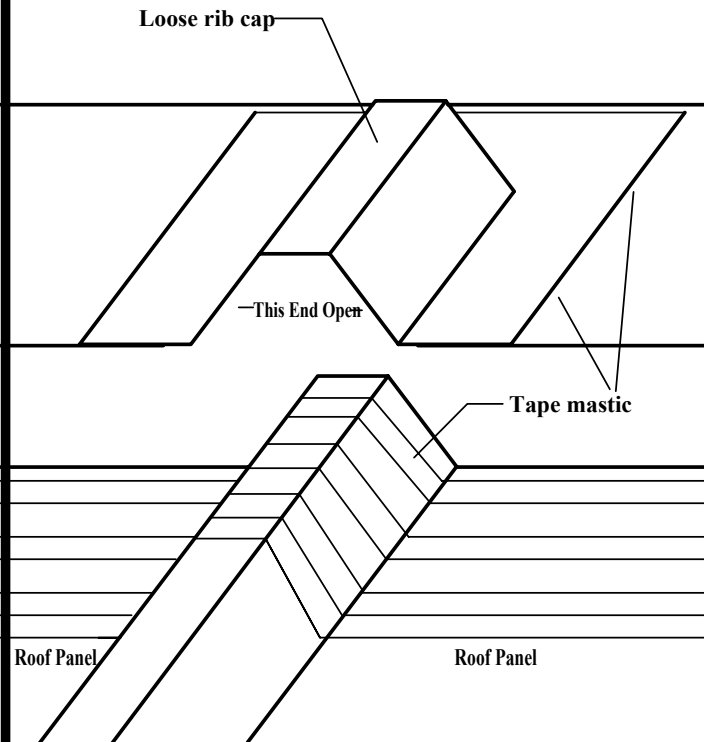


Detail at downhill end of curb



CPM-1, 1piece over/over Installation Instructions

- (1) Layout and mark roof openings on completed roof deck, using outside curb width by outside curb length, plus 8" uphill (cricket plus 4") and 2" downhill.
- (2) Install structural support framing for curb and equipment loads beneath curb walls and flanges around opening. Do not fasten supports to any fixed structural members on sliding standing seam roofs. Keep inside curb dimension clear.
- (3) Align roof curb over the roof opening and mark where curb must be notched to fit over corrugations.
- (4) Notch curb flanges for attachment of loose rib covers. On the downhill side, notch to within 2" of the curb wall. On the diverter side, make your notch 3" deep.
- (5) Turn curb upside down and apply tape caulk on curb flanges.
- (6) Press the curb in place on the roof deck. Fasten curb to back-up channel through roof curb flange and roof deck using suitable fasteners. Use a minimum of (4) fasteners per side spaced on 3" centers or less. Fasteners should withstand a minimum #150 lbs., each.
- (7) Attach loose rib covers over notched areas on curb flange using screws and caulk.
- (8) Seal edge of the roof curb flange with polyurethane caulk to assure a watertight weather seal.

